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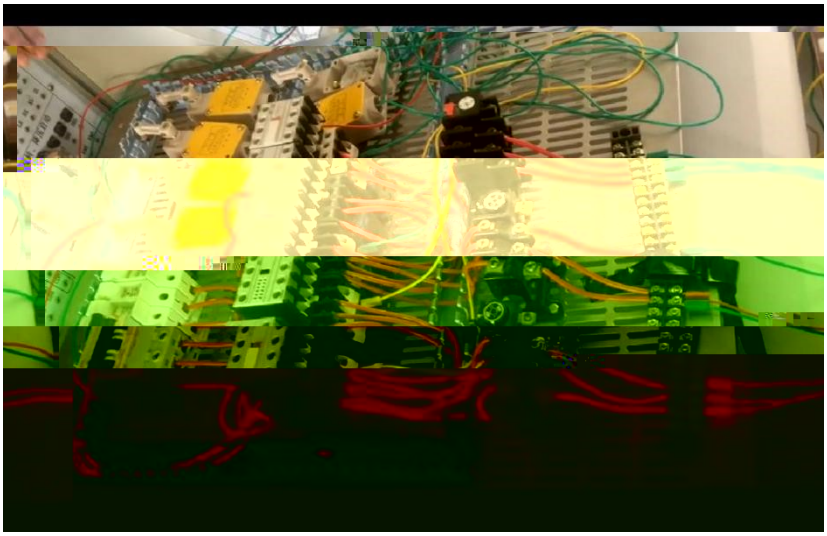
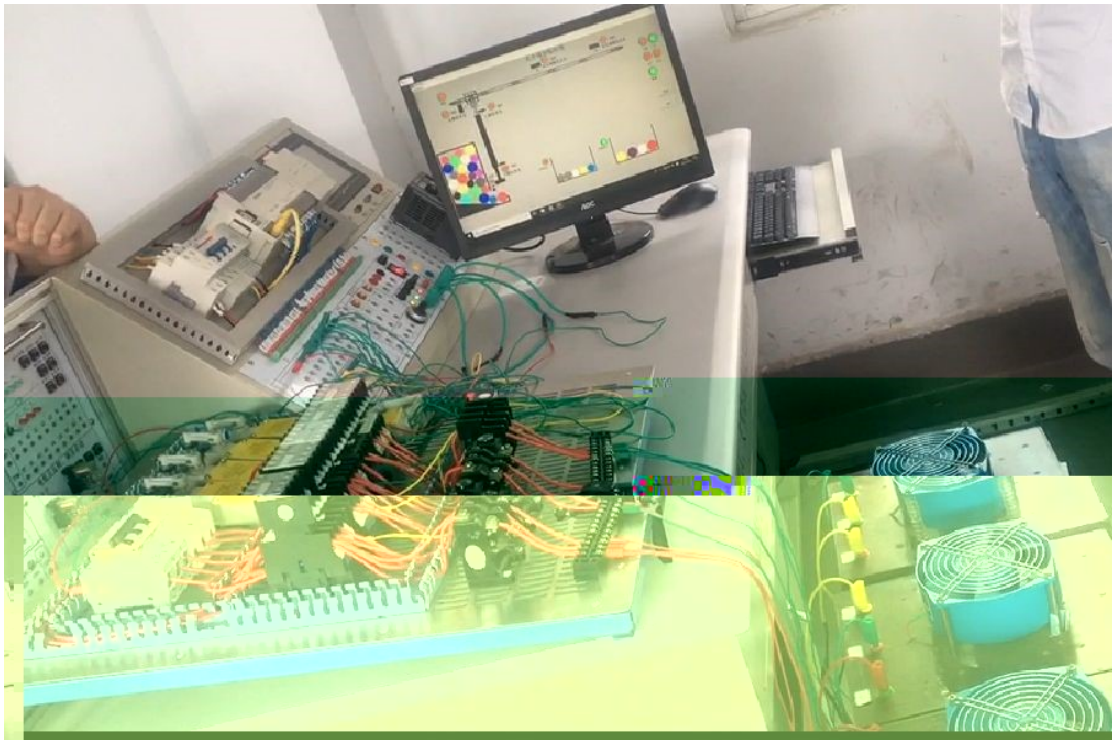
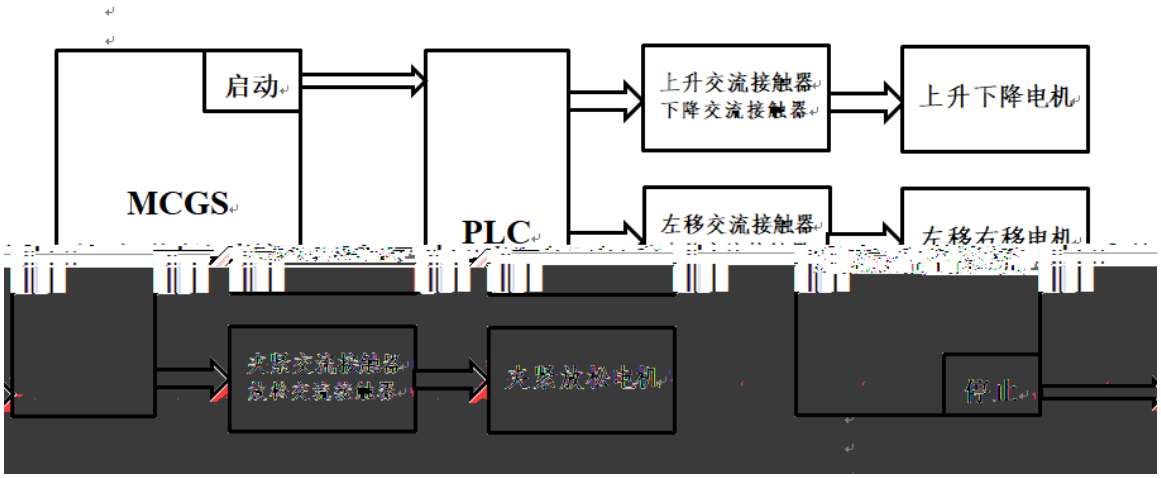
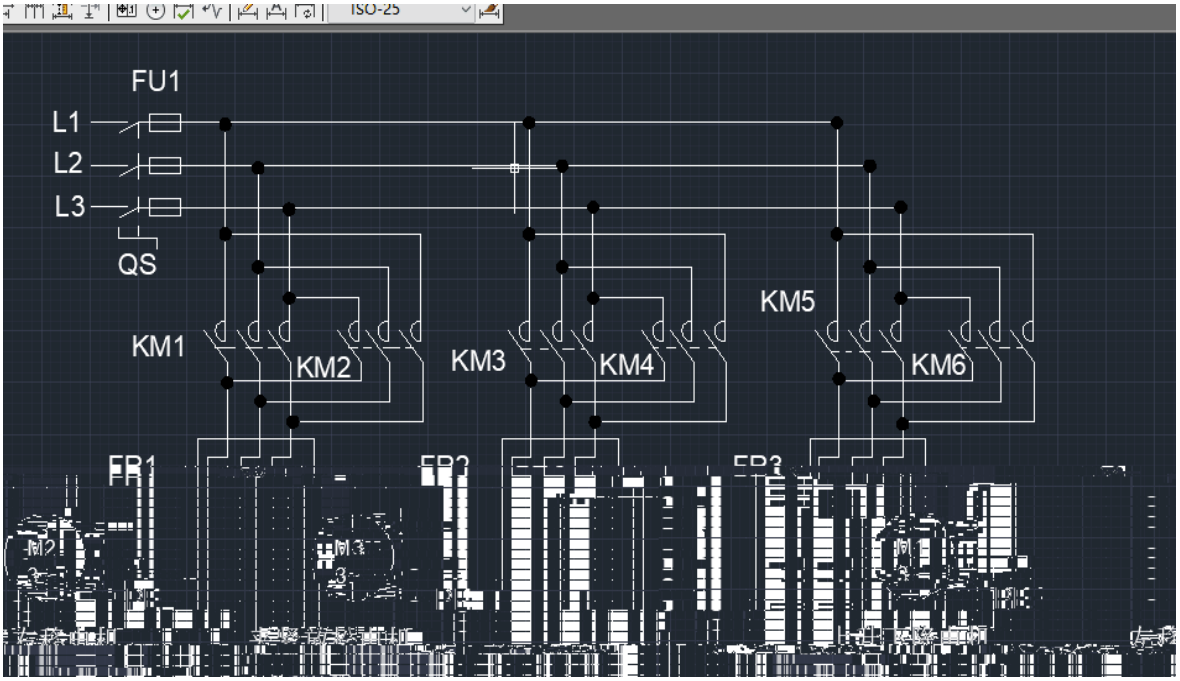
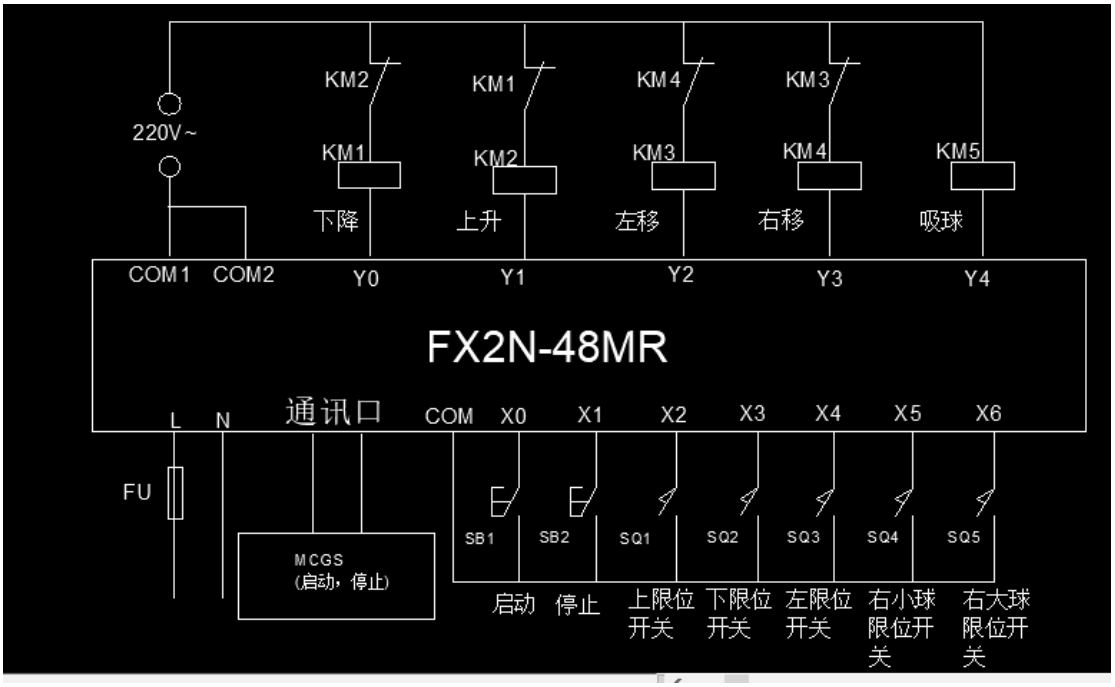
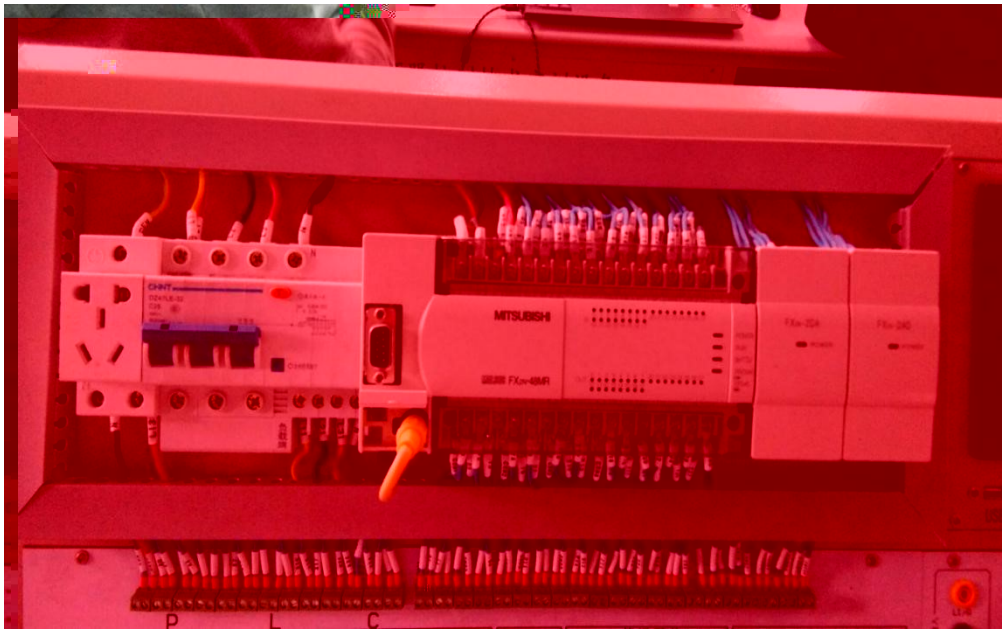


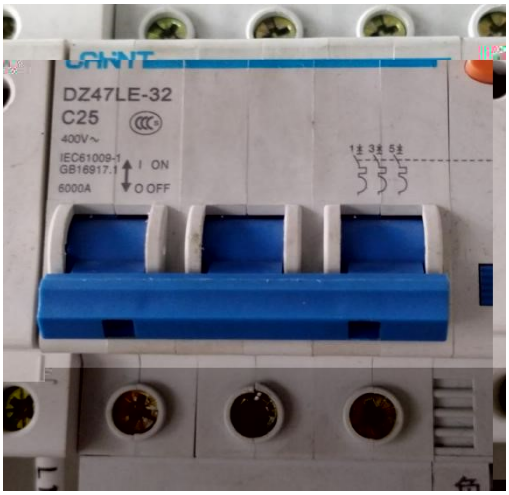



启动
MCGS
PLC
上升交流接触器
下降交流接触器
上升下降电机
左移交流接触器
左移左移电机
夹紧交流接触器
松开交流接触器
夹紧放松电机
停止


FU1
L1
L2
L3
QS
KM1
KM2
KM3
KM4
KM5
KM6
FR1

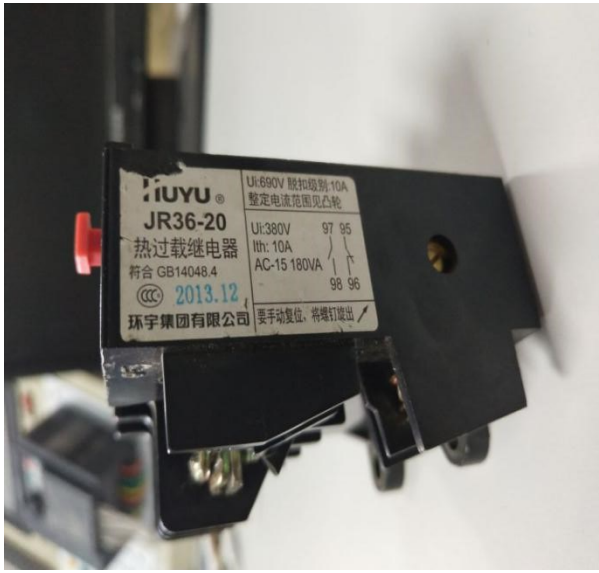
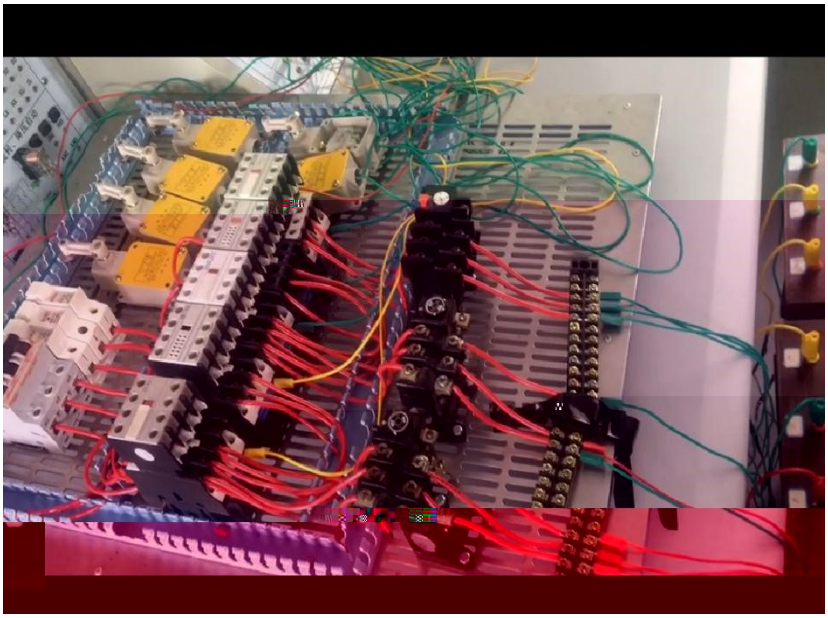

220V~
KM2
KM1
KM1
KM2
KM4
KM3
KM3
KM4
KM5
下降
上升
左移
右移
吸球
COM1
COM2
Y0
Y1
Y2
Y3
Y4
FX2N-48MR
L
N
通讯口
COM
X0
X1
X2
X3
X4
X5
X6
FU
MCGS
(启动，停止)
SB1
SB2
SQ1
SQ2
SQ3
SQ4
SQ5
启动
停止
上限位开关
下限位开关
左限位开关
右小球限位开关
右大球限位开关


MITSUBISHI
P L C


LANT
DZ47LE-32
C25
400V~
IEC61009-1
GB16917.1
6000A
I ON
O OFF
1± 3± 5±

yuxin
RT18-32
10X38
P1
380V~
32A GB13539

交流接触器
CJX2-0910
XK05-101 0719
HUYU
F4-22辅助触头组
GB14048.5
Ui:660V Ith=10A
AC-15 Ue 380 220 V
380VA Ie 0.95 1.63 A
DC-13 Ue 220 110 V
35W Ie 0.15 0.3 A
53 61 71 83
NO NC NC NO
54 62 72 84
环宇集团有限公司


HUYU ®
JR36-20
热过载继电器
符合 GB14048.4
2013.12
环宇集团有限公司
Ui:690V 脱扣级别:10A
整定电流范围见凸轮
Ui:380V
Ith: 10A
AC-15 180VA
97 95
98 96
要手动复位，将螺钉拔出